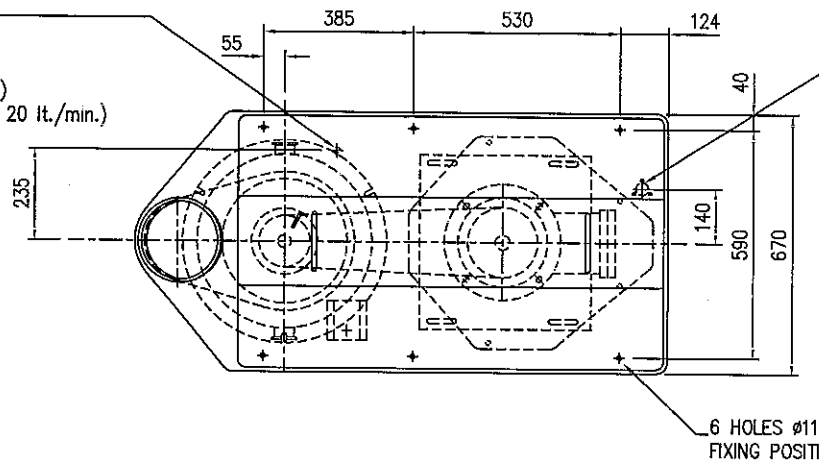
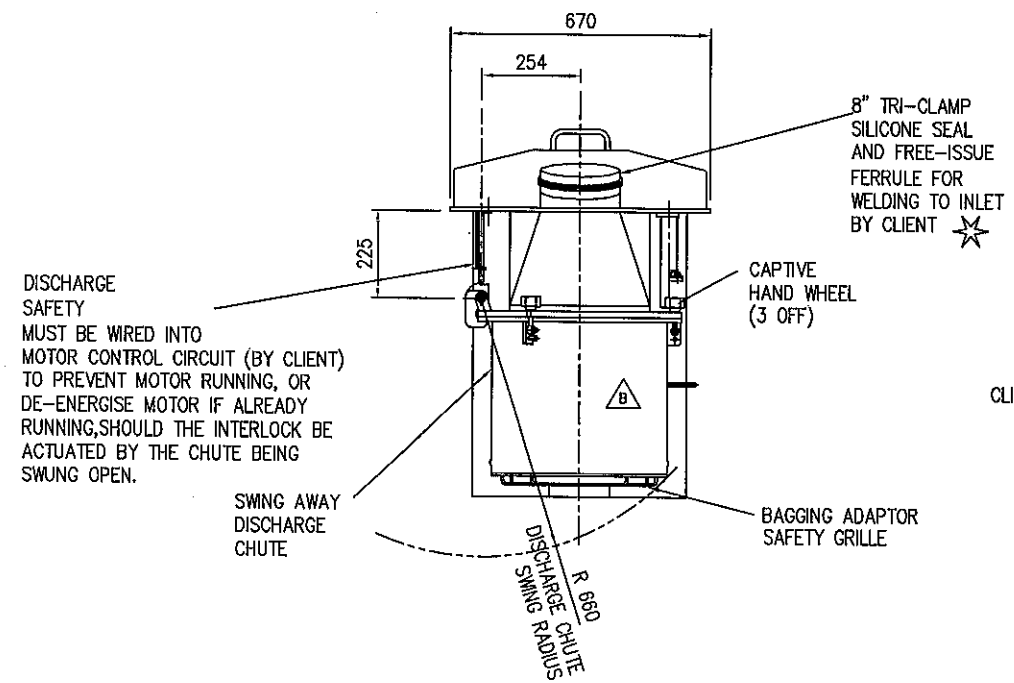
DO NOT SCALE DRAWING – IF IN DOUBT ASK

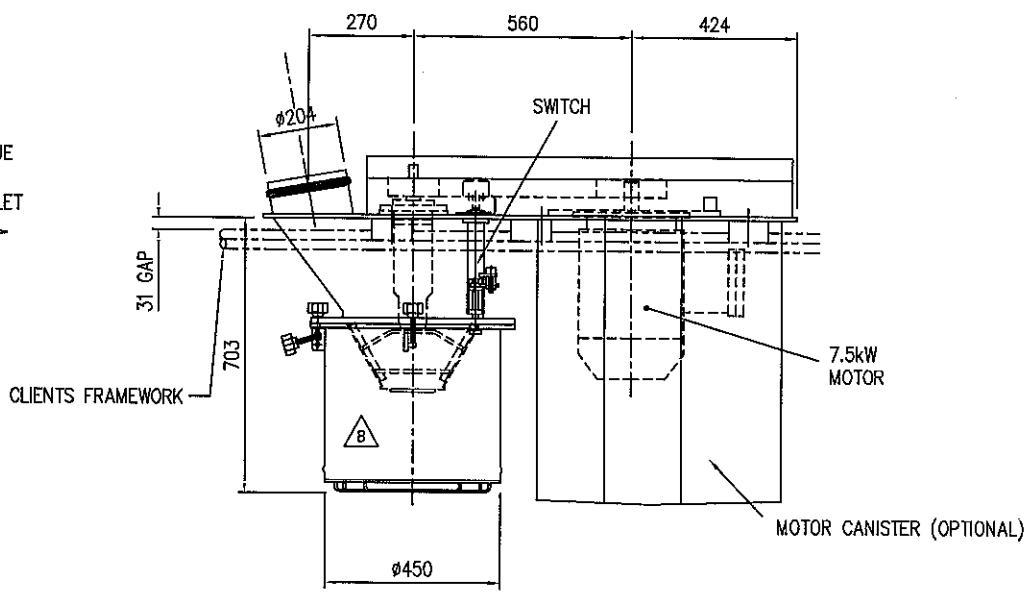
INLET CONNECTION MUST BE SUITABLY GUARDED BY CLIENT TO PREVENT OPERATOR ACCESS TO ROTATING/MOVING PARTS IN LINE WITH RELEVANT SAFETY REGULATIONS (SEE BS EN 294/BS5304:1988).

NOTE
SAFETY INTERLOCKS MUST BE WIRED INTO MOTOR CONTROL CIRCUIT (BY CLIENT) TO PREVENT THE MOTOR RUNNING, OR DE-ENERGISE MOTOR IF ALREADY RUNNING, SHOULD THE INTERLOCKS BE ACTUATED BY OPENING OF THE HOPPER LID OR HOPPER REMOVAL

ø6 OD PUSH-IN TUBE BULKHEAD CONNECTOR FOR SEAL PURGE, REQUIRES REGULATED SUPPLY OF CLEAN+DRY AIR/GAS(INERT) AT 0 TO 15 psig.(0 TO 1 bar.) 0.17 TO 0.7 cu.ft/min.(5 TO 20 lt./min.)







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NOT PLOTTED

DRAWING SPECIFICATIONS
UNLESS OTHERWISE STATED
Screw threads to BS3643
ISO Metric Coarse Pitch Series (Medium Fit)
Surface Finish to BS1134 in micrometres
Welding Symbols to BS499 Part 2
Dimension & Geometrical Tolerances to BS308
Limits & Fits to BS4500
Remove all sharp edges and burrs

TOLERANCE SPECIFICATIONS
UNLESS OTHERWISE STATED

SHEET METAL DIMENSIONS	MACHINED DIMENSIONS
0 to 300 ± 1.00	0 to 150 ± 0.30
300 to 1000 ± 2.00	Over 150 ± 0.80
Over 1000 ± 3.00	
ANGULAR DIMENSIONS ± 0°-30'	UNMACHINED DIMENSIONS 0 to 150 ± 0.80, Over 150 ± 1.50

ALL DIMENSIONS IN MILLIMETRES

THIRD ANGLE PROJECTION

For all material, weld and finish specifications refer to purchase/works order unless stated otherwise

ISSUE B
ONE PIECE DISCHARGE CHUTE ADDED.
CH 22/03/00

Kemutec Powder Technologies
Kemutec Powder Technologies Ltd
Springwood Way, Macclesfield
Cheshire SK10 2ND
Tel: +44 (0)1625 412000
Fax: +44(0)1625 412001
Email: sales@kemutec.com
Web: www.kemutec.com

DRAWN BY N.K.M
CHECKED BY
APPROVED BY

TITLE
340 CONE MILL
ONE PIECE MTG PLATE

SCALE 1:10

DRAWING No A2 DS469
ISSUE B
DATE 20/05/98